

WOOD PLANK PANELING

There is a very strong and growing demand for decorative solid plank panel used in both the restoration and new home market. Solid wood makes a profound statement -quality! In addition to the warmth and beauty that solid wood radiates it also provides structural strength and the great majority of woods are friendly to those of us who suffer from allergies.

Many of the patterns shown will be familiar to experienced builders as they are industry standards. In addition we have created a number of variations to meet the growing demand for today's market. The 5-1/2" pattern shown is by far the most popular width with our customers, however we will be pleased to design and manufacture knives to meet your requirements. For that special project we can match just about any pattern you may need for restoration work or custom design.

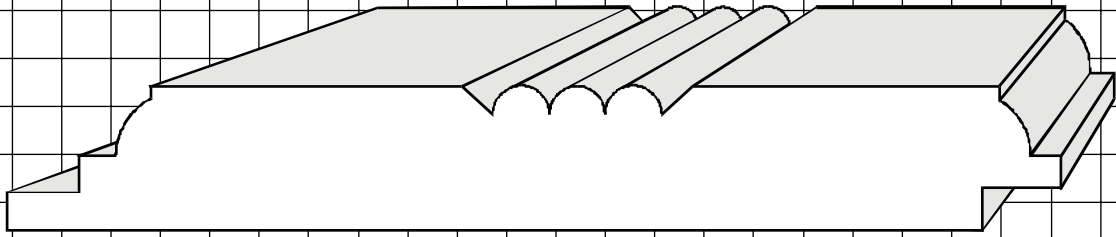
The manufacturing of wood panel and siding has an added benefit; it is a great way for sawmillers to add value to the lower grades of sound lumber they produce. In addition to the existing market for clear wood paneling (rustic) knotty panel and siding is in demand knotty pine and cedar have long been traditional favorites and a growing number of builders are now using lower grade hardwoods for interior panel. Sound knots and color variations in the wood can be very pleasing in the right setting.

You will require a matched set of 3 knives for the pattern face of the panel and an additional matched set of 3 rabbet knives to machine the rabbet in the back face of each panel. These knives are to be used in the planer head. In many cases one set of rabbet knives can be used to machine a variety of different panel designs. Panel and log cabin siding is very easily machined and can be a real money maker. Remember to use wood with a moisture content of between 6 and 8% for interior panel. Exterior panel and siding should be manufactured from wood that has been dried to at least 12% moisture content.

LOG CABIN SIDING

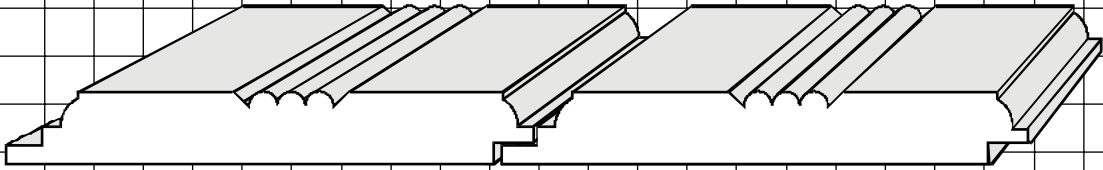
Woodmaster offers a new series of pattern knives to produce a log cabin look. These knives create a ship-lap pattern allowing pieces to be overlapped or fitted to shed moisture. Knives are available in three sizes. All require a 1/2" x 1/2" rabbet knife. Due to large amount of wood removal, 33-knife sets are required.

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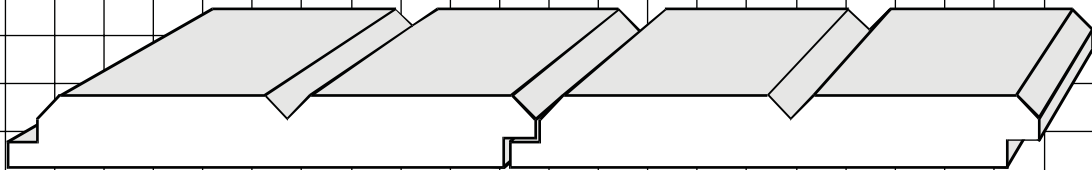
PS81

5-1/2" X 3/4"

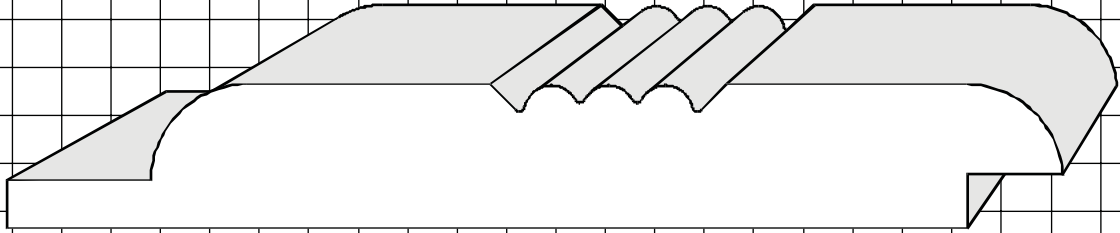


PS83

5-1/2" X 3/4"

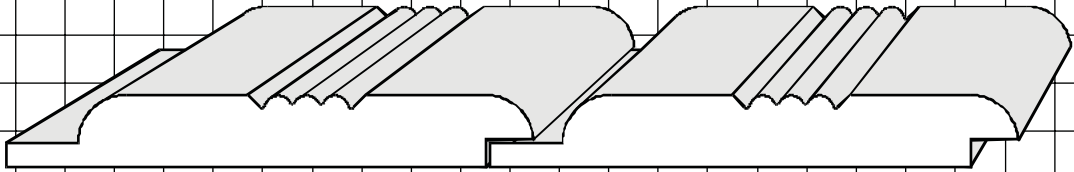


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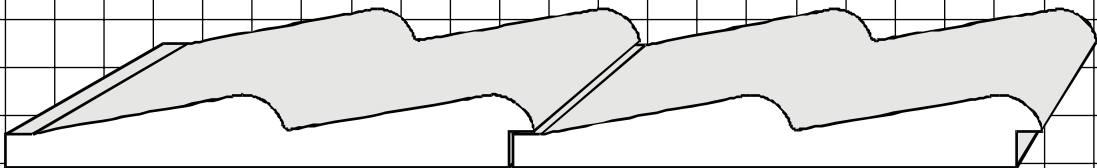
PS84

5-1/2" X 3/4"

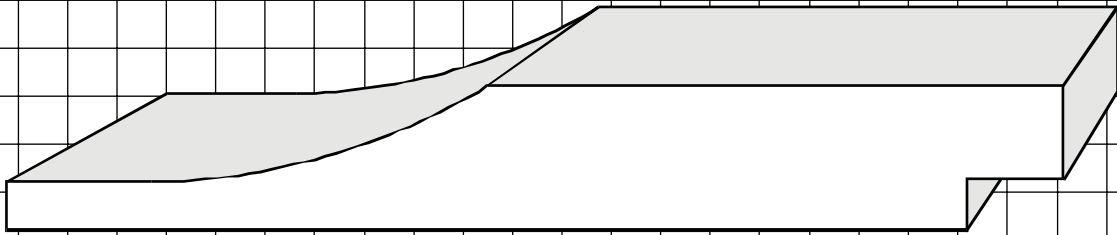


PS85

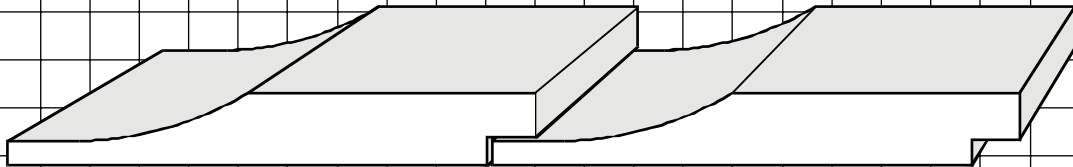
5-1/2" X 3/4"



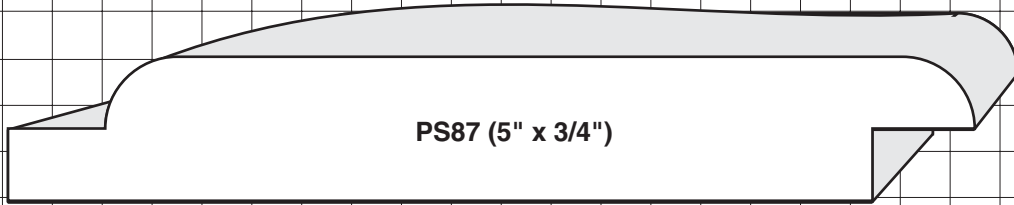
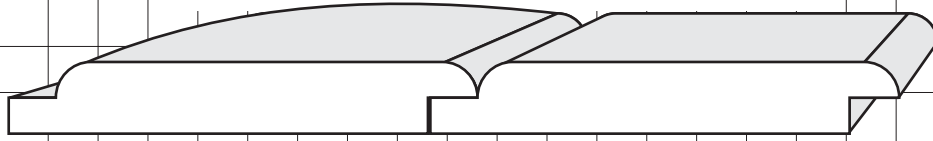
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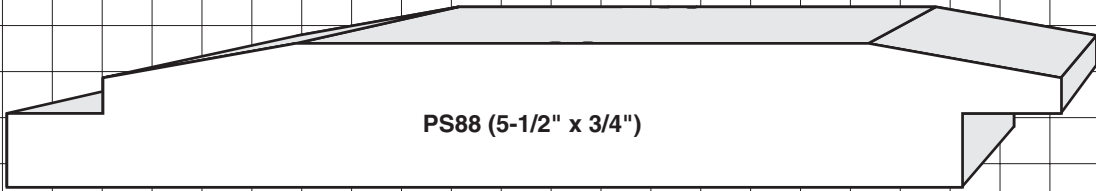
PS86
5-1/2" X 3/4"



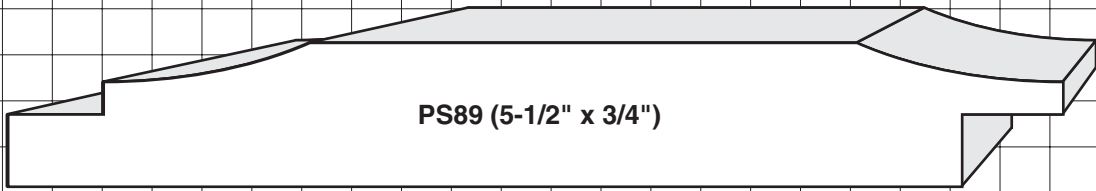
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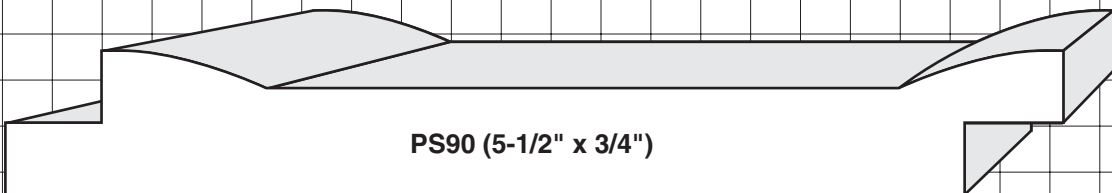
PS87 (5" x 3/4")



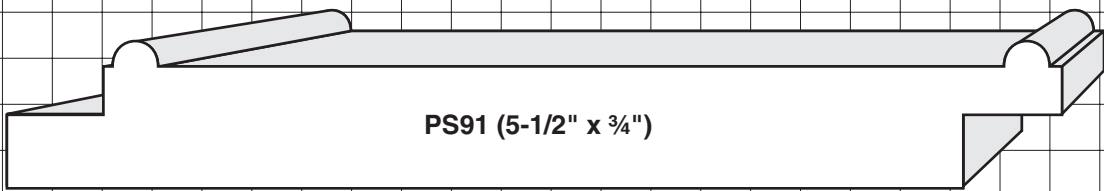
PS88 (5-1/2" x 3/4")



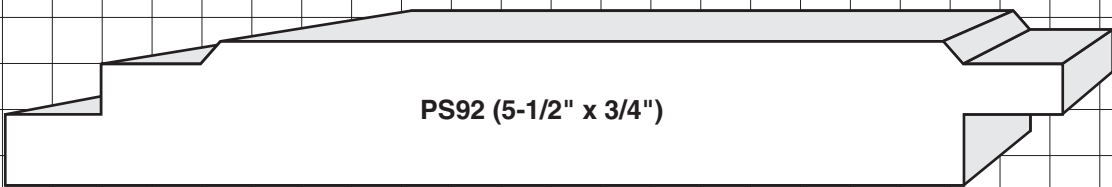
PS89 (5-1/2" x 3/4")



PS90 (5-1/2" x 3/4")



PS91 (5-1/2" x 3/4")



PS92 (5-1/2" x 3/4")