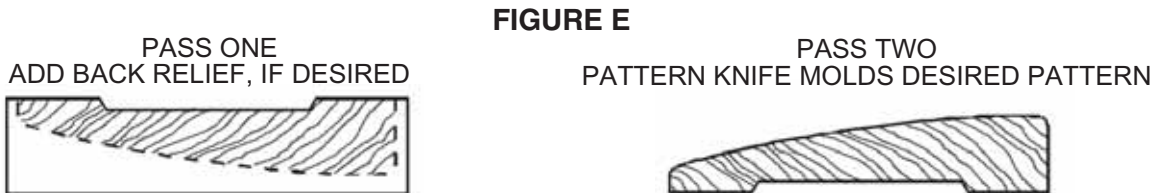


## BACK RELIEF

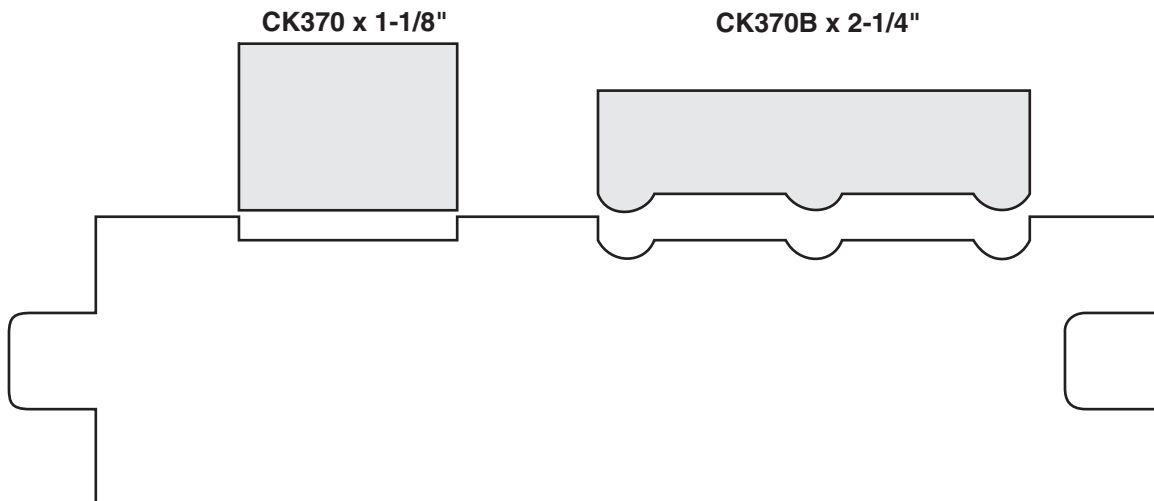
The Back Relief found on certain moldings is discretionary, and is added simply to create a better fit over irregular surfaces. With less wood contact to overcome, the molding is free to 'flex' to match irregular surfaces more easily. If you desire back relief, always plan to surface remains on your stock for the second pass to produce the molding profile as illustrated in Fig. E.

If you are running knives in the planer head, special gibs are not required to hold Back Relief knives in position. Being the same thickness as standard planer blades, simply use the larger aluminum gibs supplied with your equipment. If you are using the special knife holder for the quick-change head, a properly sized gib will be supplied with the Back Relief knife.



## BACK KNIVES

Used to machine the relief moldings and flooring these knives are available in a variety of sizes and styles and are designated in the series shown.



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